

Shifter Mounting Bracket Installation Instructions For Case Mount, Floor Mount, and Cable Operated Floor Mount Shifters

General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions, please call.

Refer to Fig. 1 for the component names.

If you are installing a Case Mount Shifter, a Floor Mount Shifter, or a Cable Operated Floor Mount Shifter, you must install the mounting brackets onto the Shifter assembly before proceeding with the main Installation Instructions.

Step 1: Determine which style of shifter you are installing. See Fig. 1.

Case Mount Shifter:

Step 2: Take four 5/16" lock washers and the four 5/16"-24 x 3/8" button head bolts from the transmission shifter packet. <u>Make sure</u> you are using 3/8" long bolts. They will be the shortest bolts that are in the packet.

Place a lock washer on each of the bolts.

Take the banana brackets out of the case mount shifter packet. Note in *Fig. 1*, the left and right side banana brackets are different.

Install each of the banana brackets onto the shifter assembly using the $5/16"-24 \times 3/8"$ button head bolts with lock washers. The curved, slotted holes in the banana brackets go against the shifter, and the bottom of both banana brackets should be pointing towards the rear. *Fig. 2 and Fig. 3*

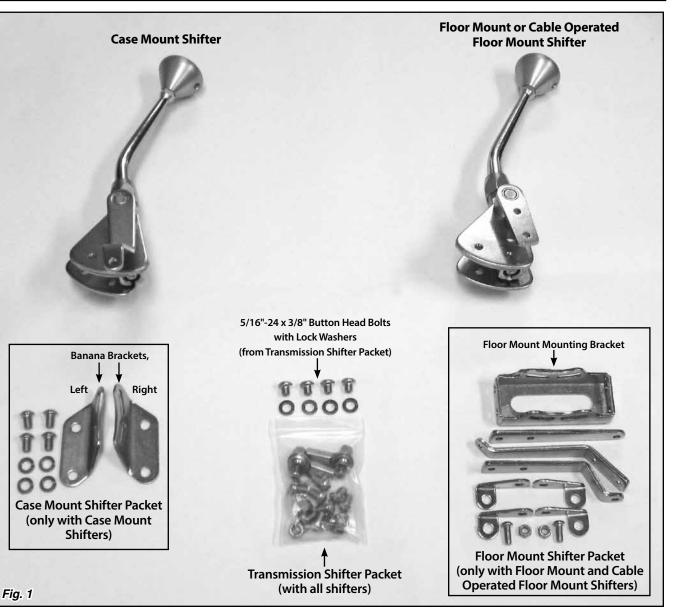
<u>DO NOT</u> use the 5/16"-24 x 1/2" button head bolts that came in the Case Mount Shifter Packet to attach the banana brackets to the shifter! Those bolts will be used later to attach the banana brackets to the main plate.

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For Case Mount, Floor Mount, and Cable Operated Floor Mount Shifters

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Floor Mount Shifter and Cable Operated Floor Mount Shifter:

Step 2: Take four 5/16" lock washers and the four 5/16"-24 x 3/8" button head bolts from the transmission shifter packet. <u>Make sure</u> you are using 3/8" long bolts. They will be the shortest bolts that are in the packet.

Place a lock washer on each of the bolts.

The floor mount mounting bracket can be installed on the shifter in either direction (it does not have a front or a back). Position the shifter assembly into the floor mount mounting bracket as shown in *Fig. 4*. Install the 5/16"-24 x 3/8" button head bolts with lock washers through the curved, slotted holes and into the shifter assembly. *Fig. 4 and Fig. 5*

