



QUALITY... PLAIN & SIMPLE™

## Lokar Billet Aluminum Column Ware™ Installation Instructions

### General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions, please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Lokar recommends using anti-seize lubricant on all aluminum threads.

Refer to Fig. 1 for the component names.

If you are installing these parts on a factory (not aftermarket) steering column, a Factory Service Manual will be helpful.

If you are installing these parts on an aftermarket steering column, the installation instructions from the steering column manufacturer will be helpful.

If your steering wheel locks with the ignition key turned off, make sure the front wheels are pointed straight ahead and the steering wheel is straight before beginning this installation.

If the steering wheel has already been installed, mark the exact position of the steering wheel or the steering wheel adapter on the steering shaft before removal, so that it can be reinstalled in the same position.

**Step 1:** Remove the steering wheel if it has already been installed. If your application uses a steering wheel adapter, remove the steering wheel adapter also.

Remove any additional steering column parts that you must in order to gain access to the existing turn signal handle screw. Consult your Factory Service Manual or steering column instructions if needed. **Fig. 2** or **Fig. 3**

**Step 2:** If a turn signal handle has already been installed, remove the existing turn signal handle screw and pull the original turn signal handle out of the column.

Insert the new turn signal handle into the steering column and install the new turn signal handle screw (#8 x 3/4" Phillips pan head).

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**Step 3:** Reinstall any additional steering column parts that you had to remove in order to access the turn signal handle screw. Consult your factory service manual or steering column instructions if needed.

Install the steering wheel adapter (if using one) and the steering wheel, making sure to line up the marks you made earlier. Install the new steering shaft retaining nut provided in the Lokar kit.

**Step 4:** If a tilt column handle has already been installed, remove it by unscrewing it.

Install the new tilt column handle by screwing it in to the tilt mechanism on the left side of the steering column, forward of the turn signal handle.

**Step 5:** If an emergency flasher knob has already been installed, remove it by unscrewing it.

Install the new emergency flasher knob by screwing it into the switch. Once the new knob has been installed, pull out on the knob to make sure the emergency flashers are turned off.

See **Fig. 4** for a completed installation.

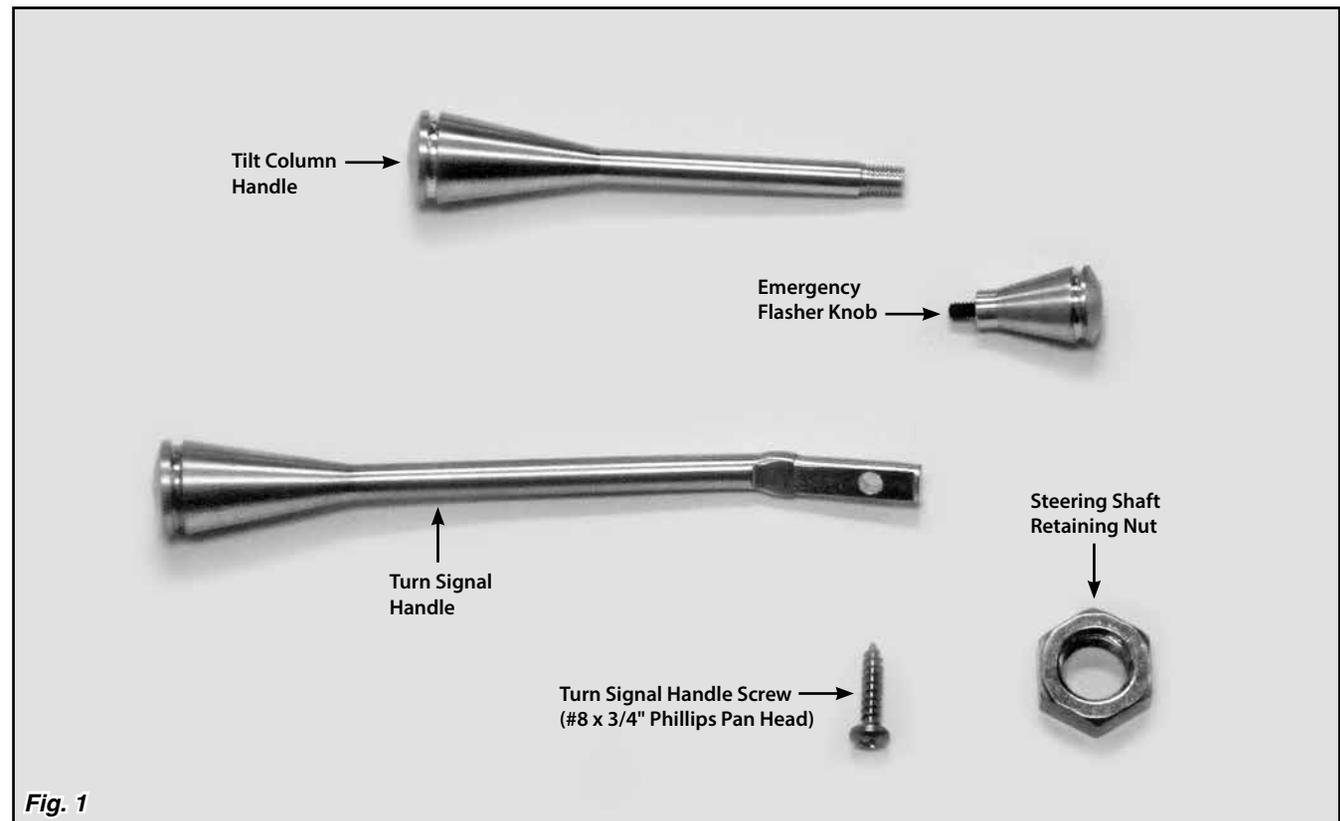
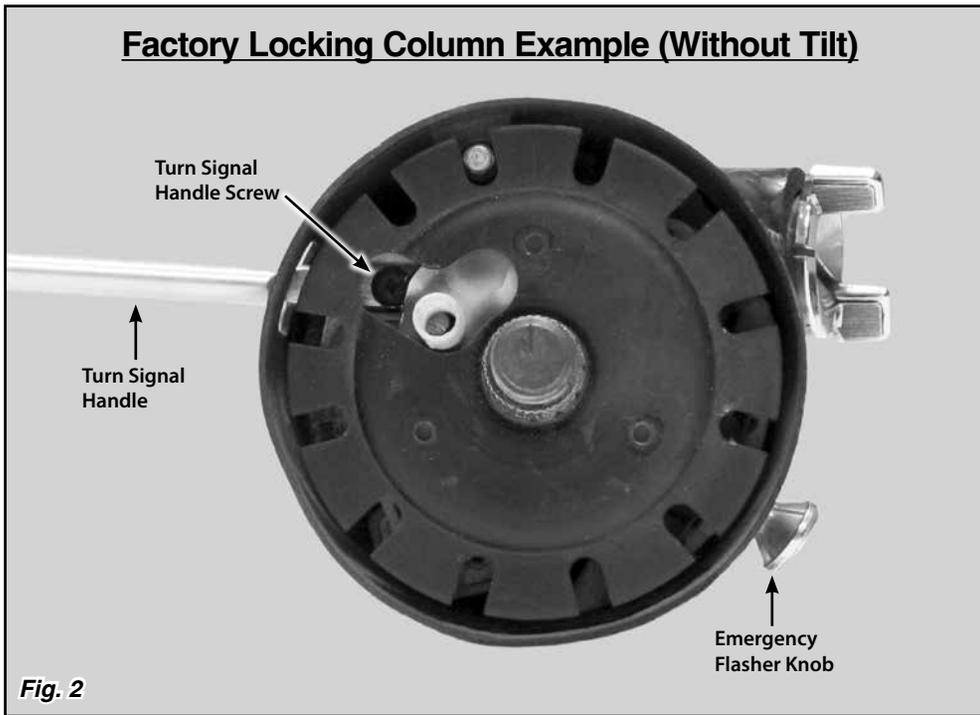
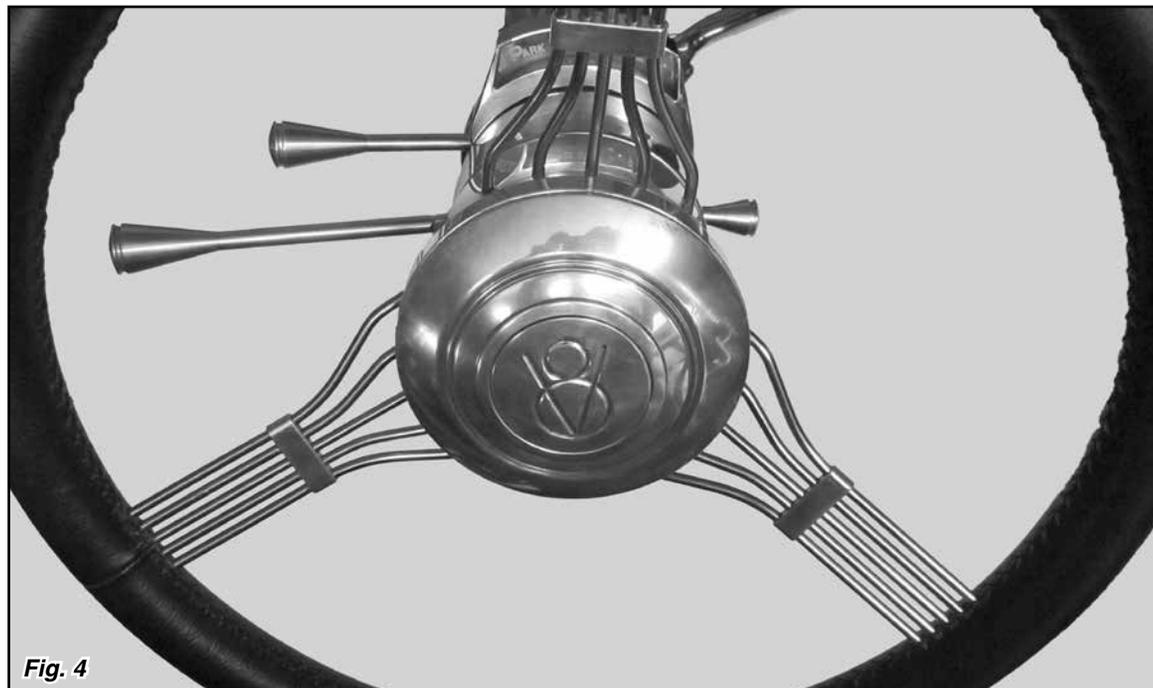
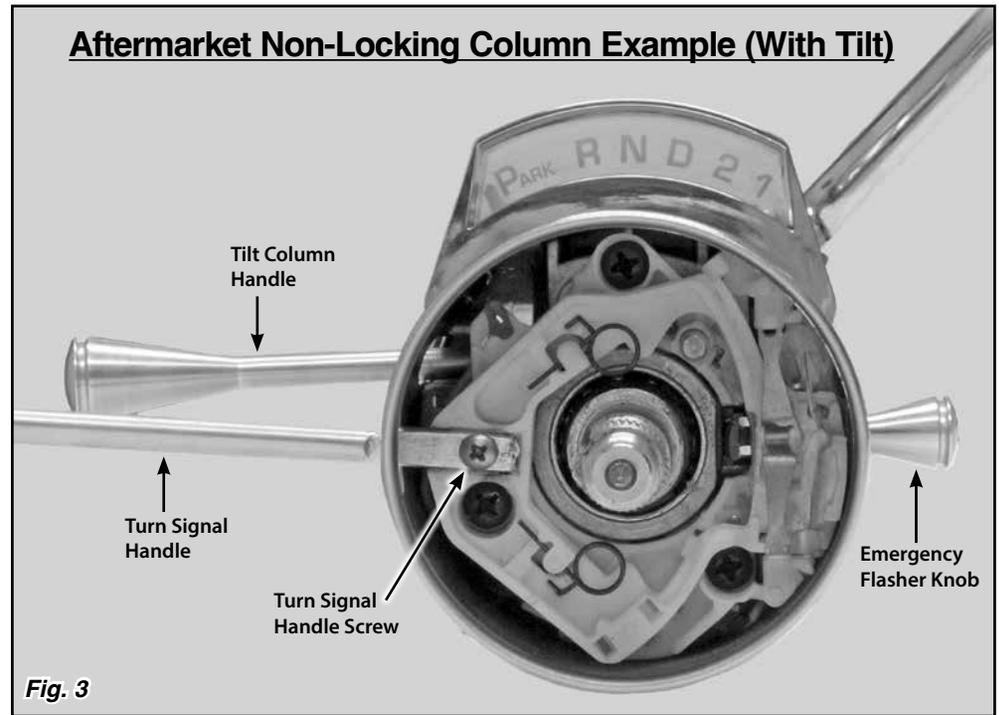


Fig. 1

**Factory Locking Column Example (Without Tilt)**



**Aftermarket Non-Locking Column Example (With Tilt)**



**Fig. 4**