

Billet Door Handles and Window Cranks Installation Instructions

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General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions, please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Make sure the engine, transmission, body and frame are properly grounded. We recommend using anti-seize lubricant on all aluminum threads.

Refer to Fig. 1 for the component names.

Step 1: Remove the existing door handle arms or window crank arms. Clean the handle/crank shafts to remove any dirt or rust.

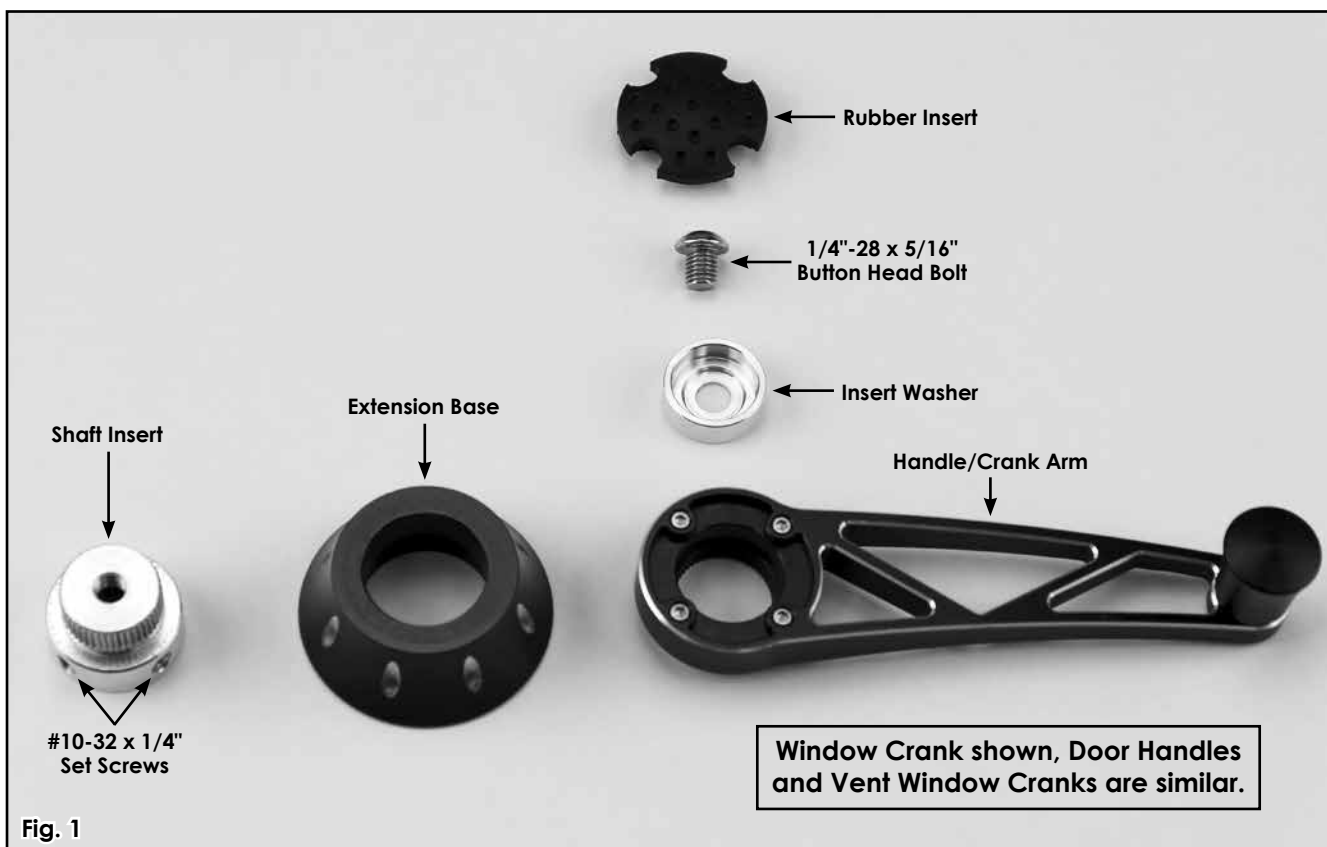
NOTE: You will need a minimum of 3/8" of the shaft protruding beyond the door panel in order to install the new Handle or Crank.

Step 2: If this is a new installation and the handle/crank shafts (not included) on the window regulator or door handle mechanism are excessively long, the shafts can be cut to the desired length. Be sure to leave them long enough so that the extension base does not touch the door panel and create wear.

Step 3: Use a 5/32" Allen wrench to remove the 1/4"-28 x 5/16" button head bolt from the handle/crank assembly. Remove the insert washer from the handle/crank, and slide the shaft insert out of the extension base.

Step 4: Slide the shaft insert onto the handle/crank shaft. Tighten the two #10-32 x 1/4" set screws on the shaft insert against the shaft using a 3/32" Allen wrench.

Step 5: Slide the extension base onto the shaft insert. Fig. 2



Step 6: Determine how you want the handle/crank arm to be positioned, and slide the handle/crank arm onto the shaft insert. Fig. 3 Install the insert washer into the recess in the handle/crank arm, and then install the 1/4"-28 x 5/16" button head bolt through the washer and into the insert. Tighten the bolt using a 5/32" Allen wrench. Fig. 4 and Fig. 5

Step 7: Position the rubber insert and push it into the handle/crank arm. Fig. 6 If the rubber insert needs to be removed in the future, it can be pried away from the handle/crank arm using a razor blade, pick, or small screwdriver.

